



Hidden Valley Lake Community Services District Pilots Innovative Cr(VI) Remediation System

Kirk Cloyd- Hidden Valley Lake Community Services District

Rex Sistik- Aqua Metrology Systems

Agenda

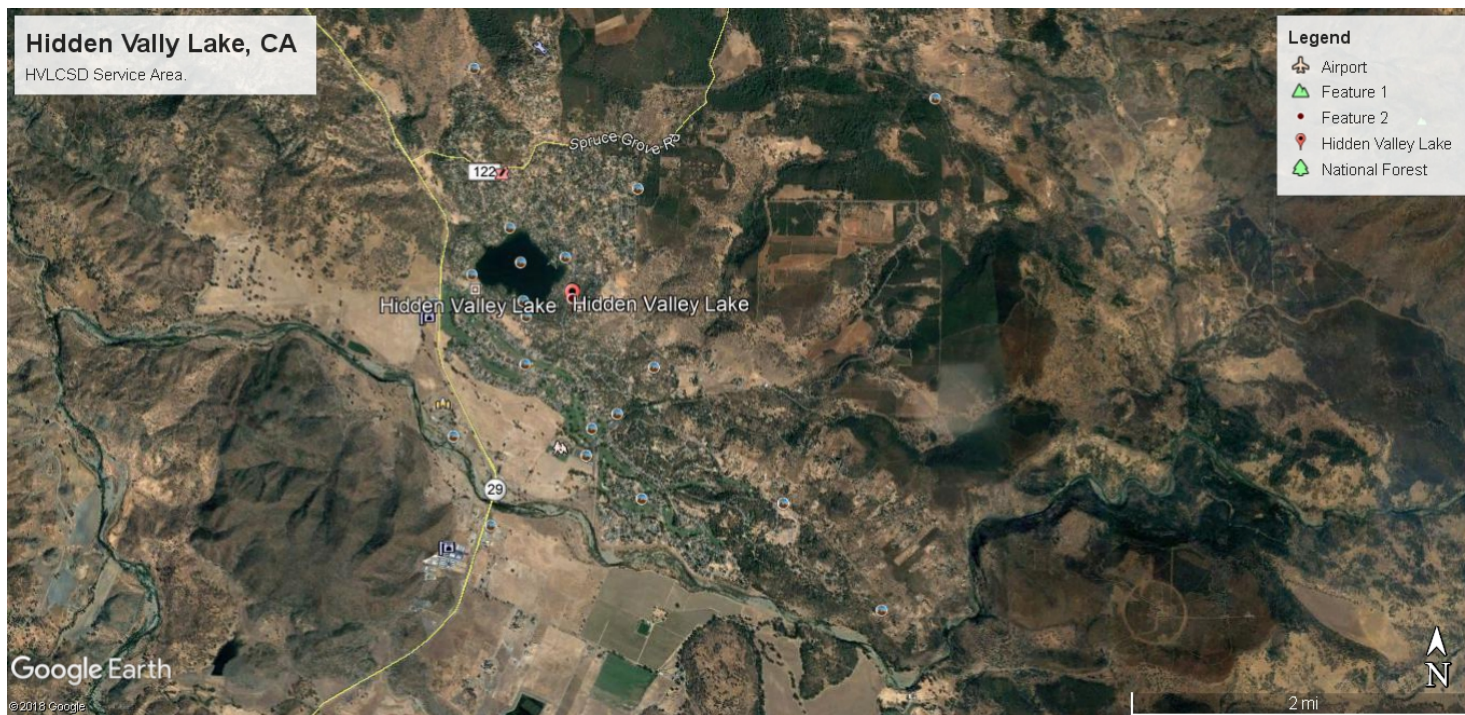
- Site/Project Overview
- Technology Overview
- Pilot Study Results
- Summary and Next Steps



Background

HIDDEN VALLEY LAKE COMMUNITY SERVICES DISTRICT

Hidden Valley Lake Community Services District



Hidden Valley Lake Community Services District

- Well output 1,100 gpm
- Cr (VI) levels 18-22 ppb
 - Variance attributed to a small annual drop in the water table toward the end of summer
- Treatment Challenges
 - Small rural water agency
 - Little to no capital reserves
 - Maintenance issues throughout the distribution system have been deferred



Hidden Valley Lake Community Services District

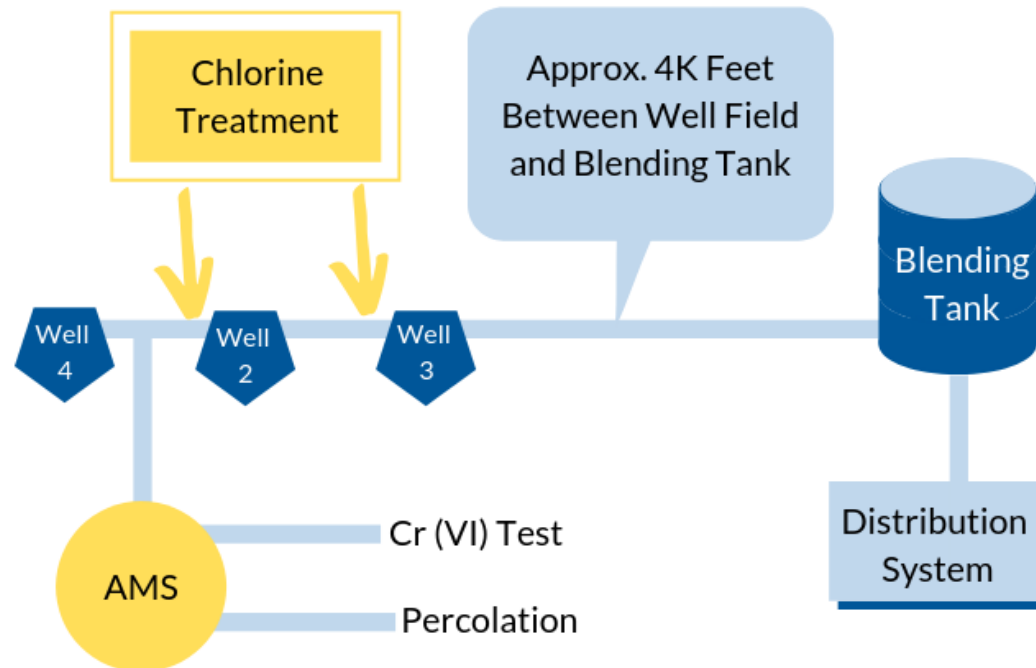
- SafeGuard™ Cr(VI) remediation demonstration initiated in Nov' 2018
 - 2 gpm flow rate
- 2 stage study
 - Without chlorinated water (2019, completed)
 - With chlorinated water (Q3 2019, planned)



SafeGuard™ H₂O Cr(VI) remediation system pilot demonstration at Hidden Valley Lake Community Services District

Hidden Valley Lake Community Services District

Pilot Demonstration Diagram



Novel Cr(VI) Remediation System

SAFEGUARD™ H2O SYSTEM

Cr(VI) Treatment Costs

Cost of Cr(VI) Removal Based on Los Banos (CA) Water Characteristics

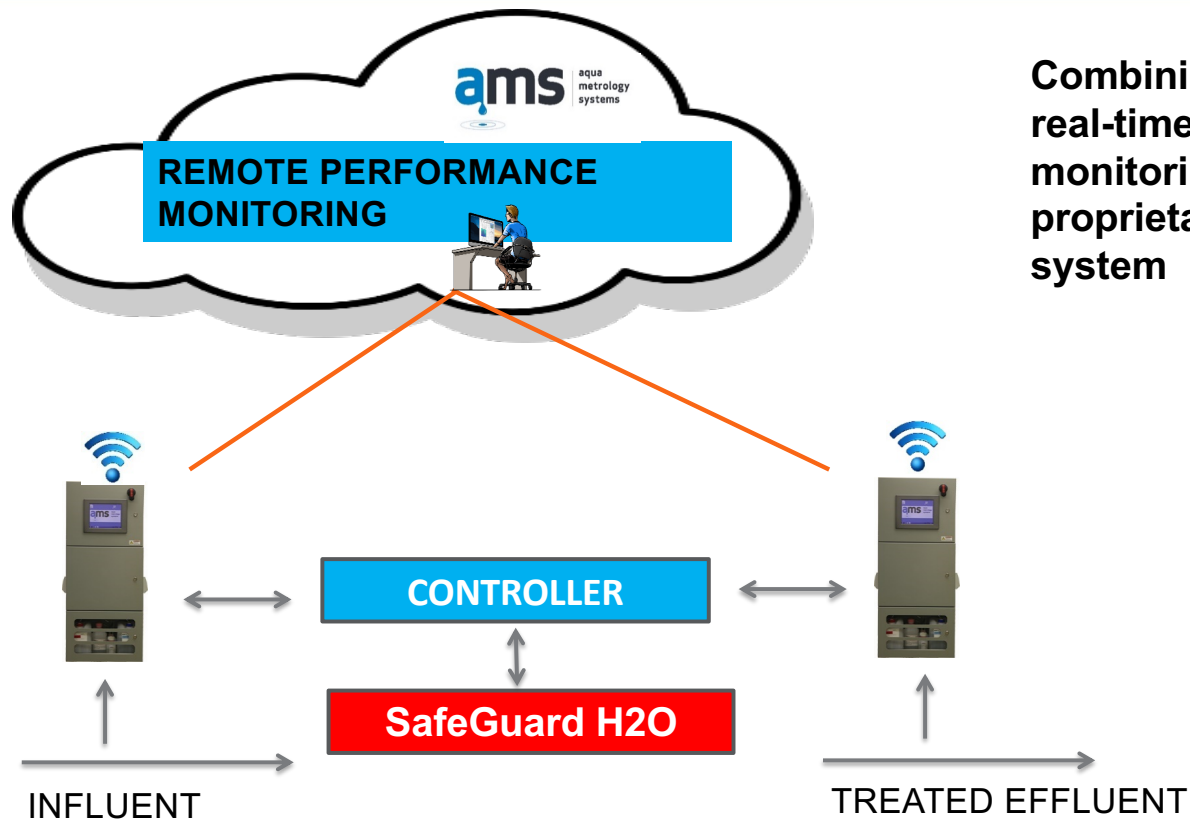
SafeGuard H2O treatment system, without filtration, ranges between \$0.7-1.4/1,000 gal treated. Includes 3 monitors.

This cost is dependent on monitoring implemented, both influent Cr(VI) levels and targeted effluent level (MCL).

(Based on WQTS Model)

Capital Cost (\$M)	Lower End	Upper End
SBA Treatment	\$2.1	\$4.5
WBA Treatment	\$2.7	\$5.9
RCF Treatment	\$2.5	\$5.3
SafeGuard H2O Treatment	<\$0.95	
Annual O&M Cost (\$/yr.)	Lower End	Upper End
SBA Treatment	\$260,000	\$558,000
WBA Treatment	\$259,000	\$555,000
RCF Treatment	\$166,000	\$356,000
SafeGuard H2O Treatment	\$96,000	\$165,000
Annualized Cost (\$/yr.)	Lower End	Upper End
SBA Treatment	\$429,000	\$920,000
WBA Treatment	\$478,000	\$1,025,000
RCF Treatment	\$363,000	\$779,000
SafeGuard H2O Treatment	\$240,000	\$480,000

SafeGuard H2O™ Cr- An Intelligent Water Treatment System



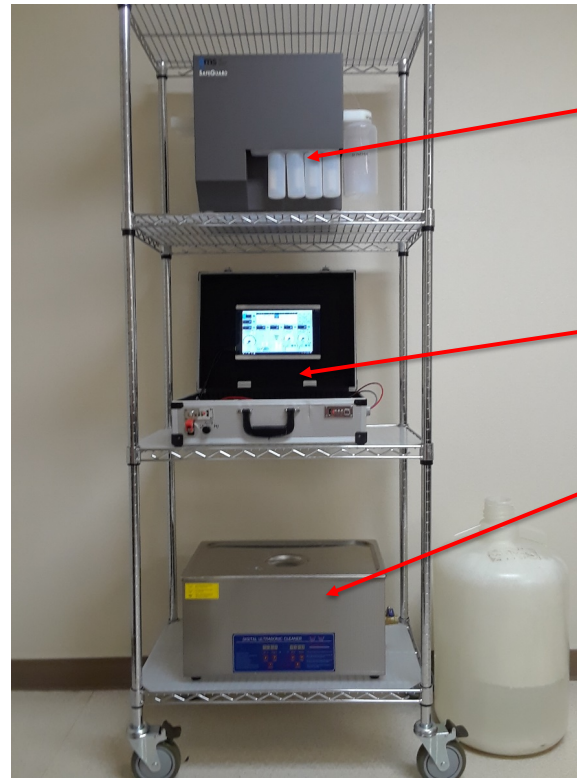
Combining market leading real-time trace metal monitoring capability with proprietary treatment system

SafeGuard H2O™ Micro Pilot Goals

- Demonstrate ability of novel SafeGuardH2O Cr removal system to convert Cr(VI) into non toxic Cr(III) reliably down to non-detect levels;
 - Demonstrate high stability of the treatment system during continuous, unattended field operation;
 - Demonstrate advantage of online Cr(VI) monitoring for system optimization and control;
 - Compare and correlate online chromium results obtained online with certified laboratory analysis.
-

SafeGuard™ H2O Cr Micro Pilot System

- Rack dimensions: 2.5x1x6
- Overall system foot print: 3.5x2
- Water flow: up to 2 gal/min
- Cr(VI) analysis frequency: up to 4/hr



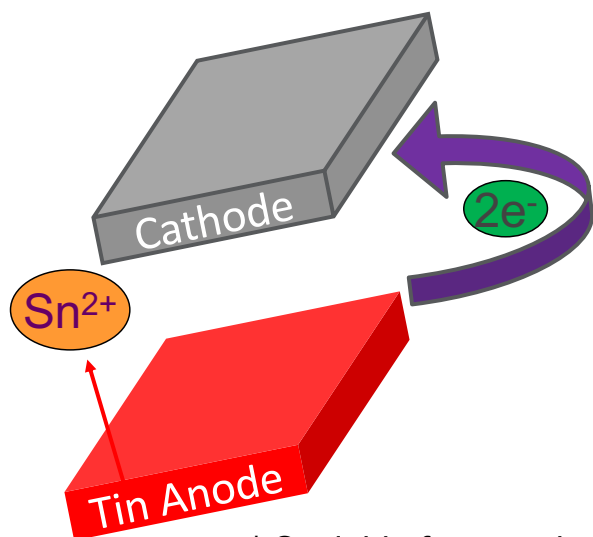
Online SafeGuard™
Cr Monitor

SafeGuardH2O™
Control Module

SafeGuardH2O™
Reagent Generator

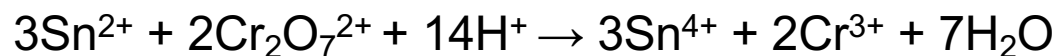
Background- Electrolytic Stannous Reagent Generation

Step 1- electrolytic tin dissolution
(reagent generation)



* Scalable for any size treatment system

Step 2 – Hexavalent chromium reduction
(contaminant conversion)

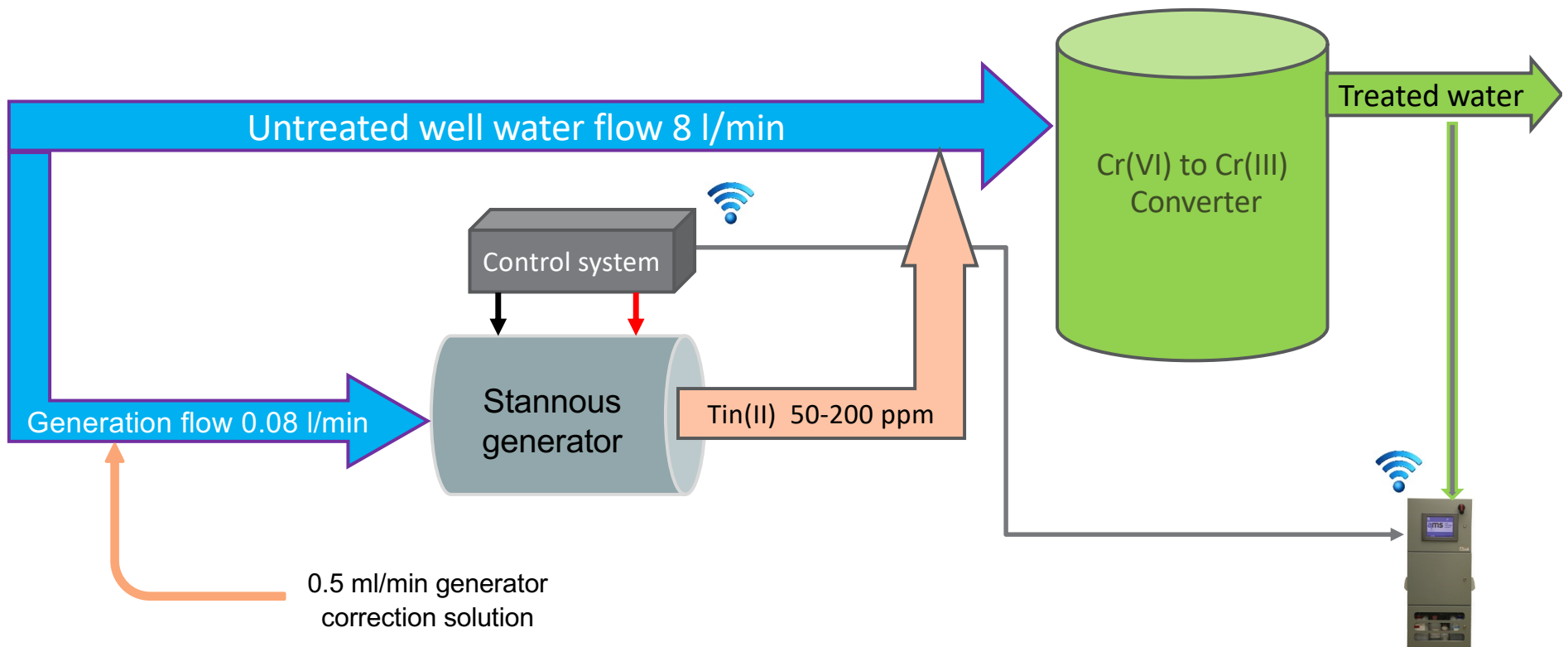


- Spontaneous, fast reaction
- Thermodynamically favorable, reaction proceeds to completion ($E^0 \sim 1.1\text{V}$)
- Broad temperature, pH range

Advantages of Electrolytic Stannous Reagent Generation

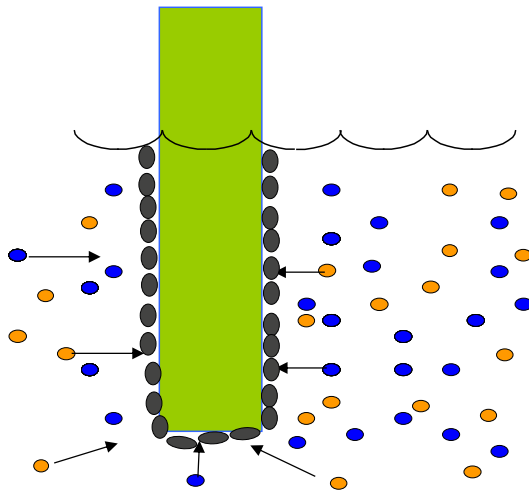
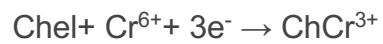
- **Stable, non toxic, food grade** stannous reagent precursor material with unlimited shelf life;
 - **Highly** accurate and reliable reagent generation and dosing on demand through manipulating process parameters
 - **Simple, compact and flexible** reagent generation system design, easy system scalability;
 - **Low** entire reagent cost, storage and shipping expenses.
-

SafeGuard™ H2O Cr Flow Diagram

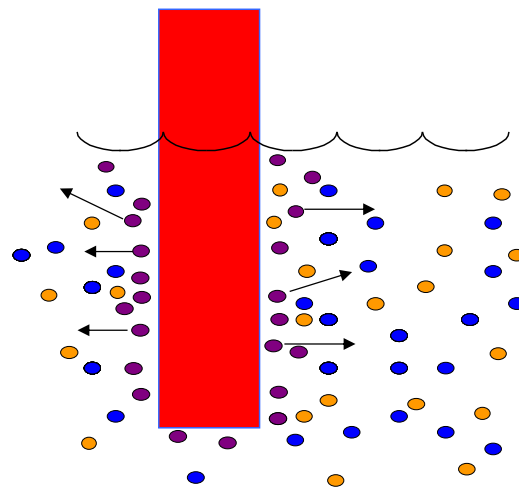
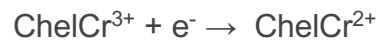


Measurement Principle: Online Cr(VI) Monitoring

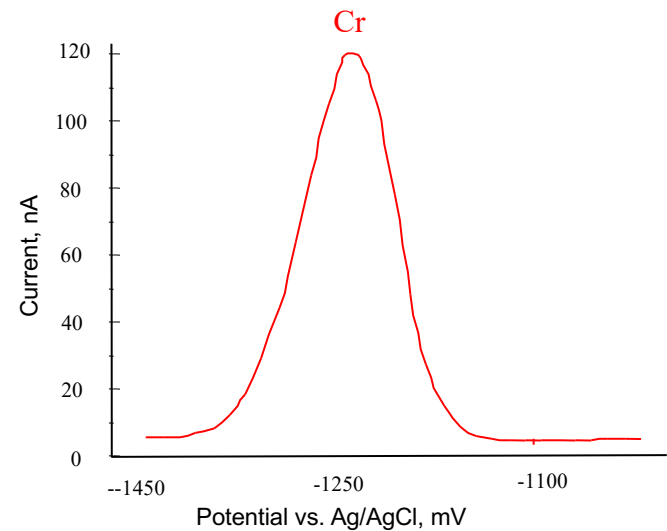
Step 1- Accumulation



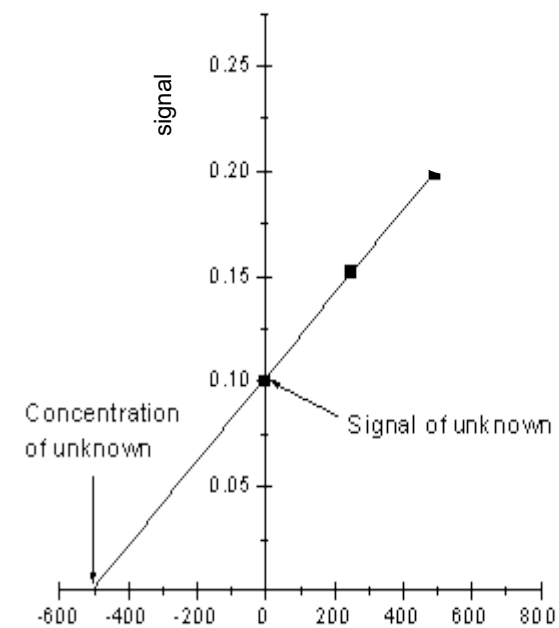
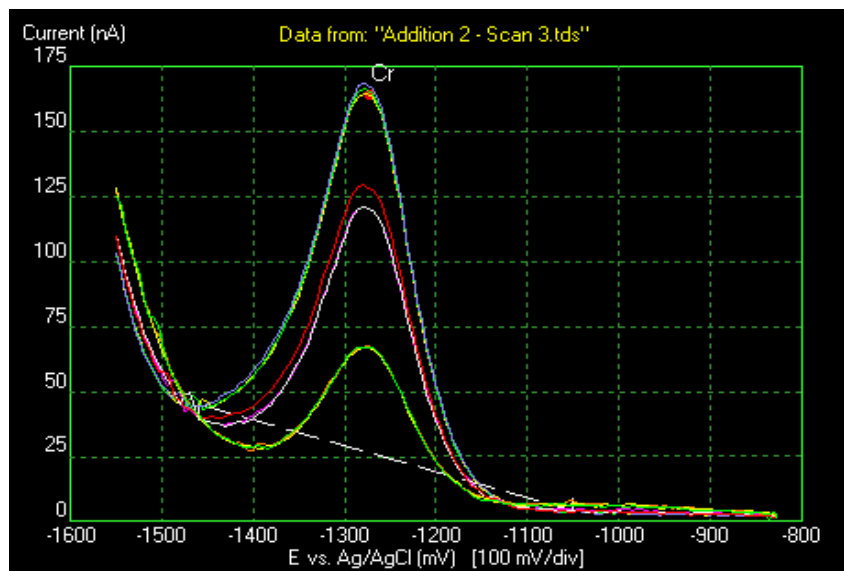
Step 2- Stripping



Resulting Signal



Cr (VI) Quantification by MSA



MetalGuard™ Online Chromium Monitor

MetalGuard™ Chromium Features

Automated online operation

- Eliminates operator variability
- Accuracy down to 1 ppb
- Measurement time less than 30 min
- Correlation with lab methods +/- 10% typical
- Multiple streams including grab sample port

Comprehensive data acquisition

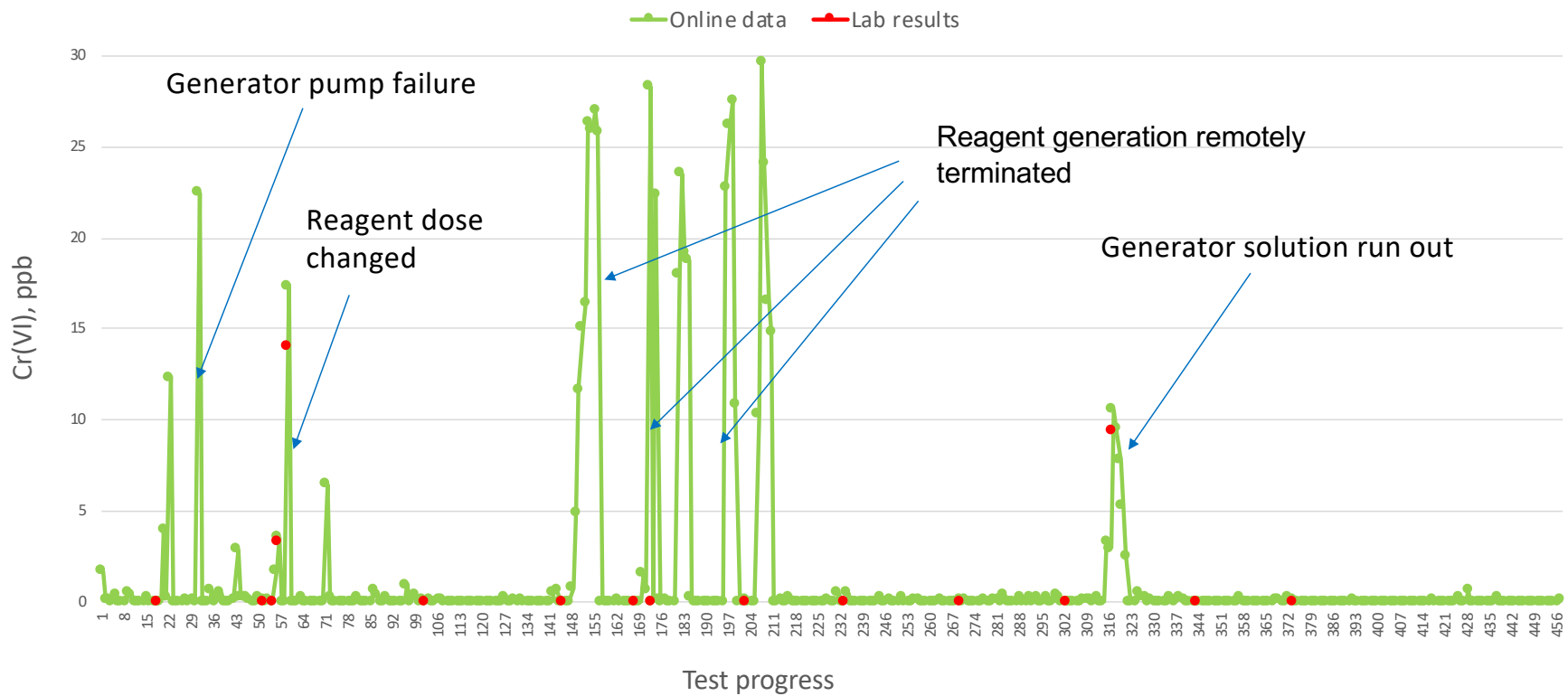
- Programmable contact closure for local contaminant level annunciation
- Easy-to-use front panel HMI
- Programmable on-board data acquisition

Low operational costs

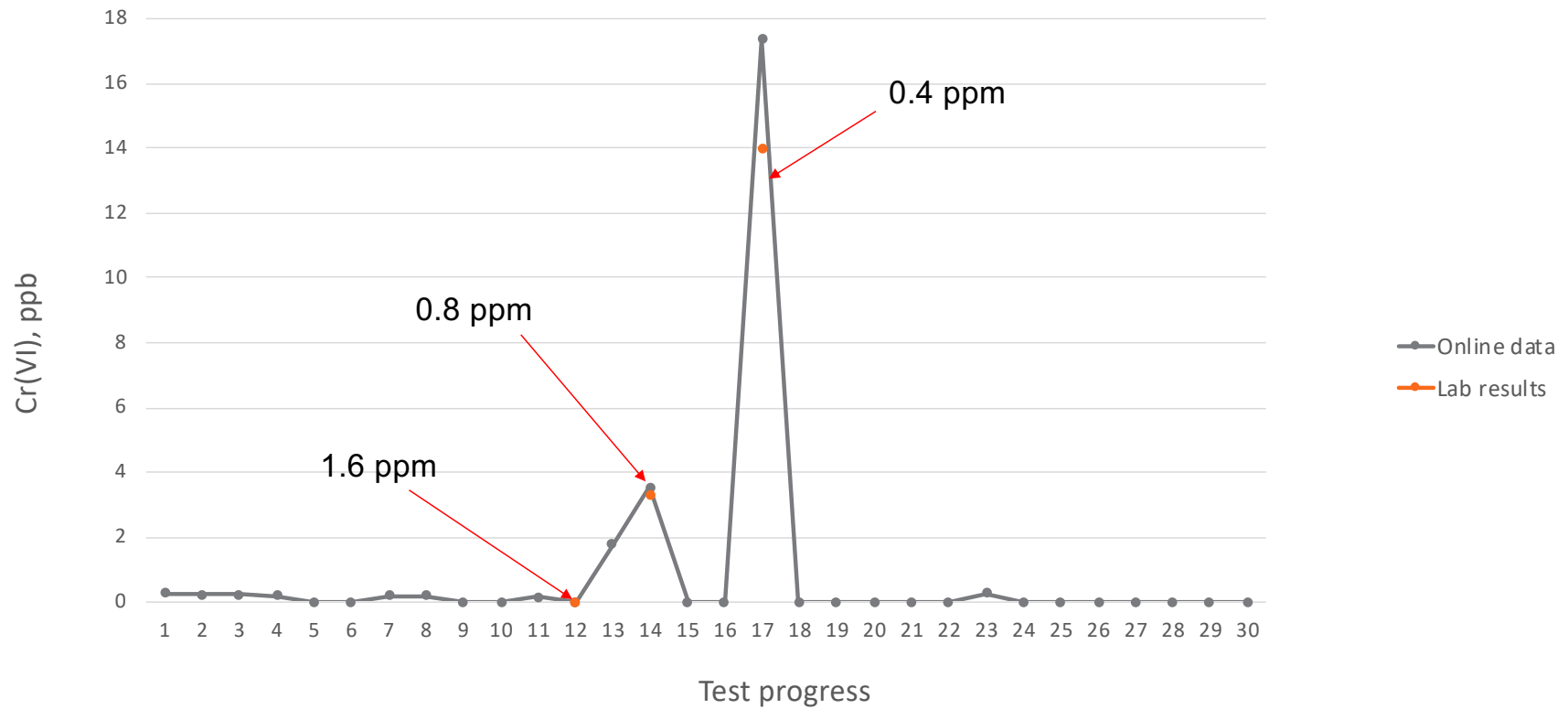
- Replaceable reagent tray provides up to 1,000 measurements
- Employs a self-regenerating sensor and is auto-calibrating
- NEMA 4X enclosure
- Climate control



Cumulative Online Cr (VI) Data vs Laboratory Results



Effect of Stannous Reagent Dose on Cr(VI) Conversion Efficiency



Benefits of Intelligent Water Treatment Micro Pilot

- Reduced capital and operating pilot costs (design, commissioning, monitoring, labor logistics);
 - Permitted real time optimization of Cr VI remediation processes (e.g. chemical feed, pH etc);
 - Allowed rapid identification of operational trends and better understanding of treatment process behavior;
 - Significantly reduces pilot supervision costs and time for results to be available;
 - Enhanced performance data frequency.
-

Summary

- SafeGuardH20 Cr(VI) remediation pilot has demonstrated high ability to convert Cr(VI) into Cr(III) to practical non detect levels;
- Online Cr(VI) monitoring system has provided highly accurate, frequent and reliable Cr(VI) data during entire test period;
- The pilot demonstrated the effectiveness of intelligent micro piloting approach to the validation of innovative cost-effective treatment system for the removal of hexavalent chromium.

Next Steps

Q3-Q4 2019 pilot projects to demonstrate:

- Micro pilot system performance in chlorinated water systems
- Integration of SafeGuard H₂O™ system with filtration module to remove Cr(VI) conversion byproducts (total chromium and tin)

Thank you!